

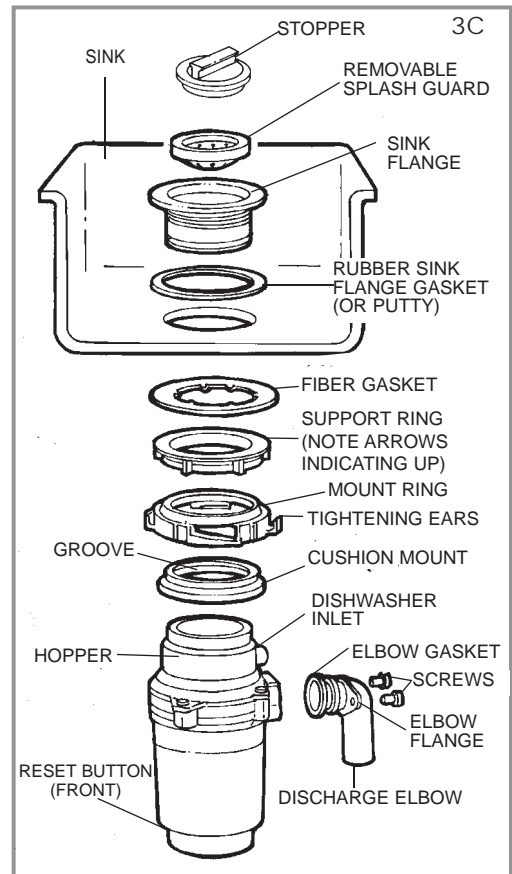
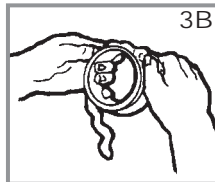


# CUSTOM

## SINK FLANGE INSTALLATION

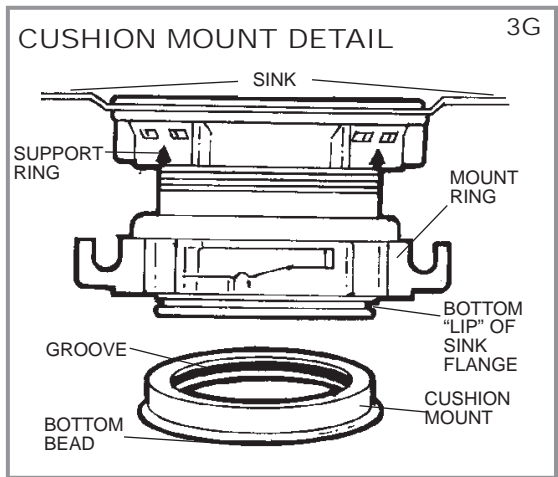
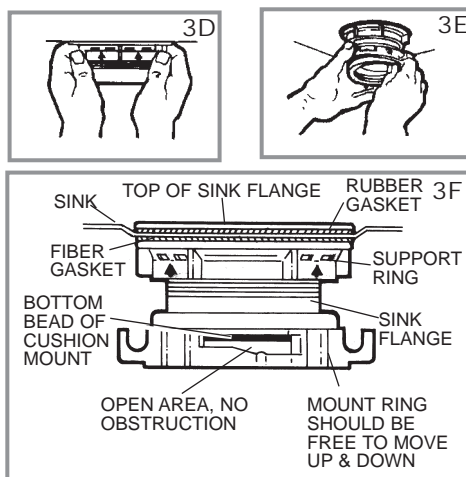
### SPEED MASTER MOUNT SYSTEM

- Raise mount ring toward top of sink flange. Remove cushion mount. Remove mount ring. You may want to practice installing the cushion mount at this point before you are under the sink. See paragraph H. Also see the "Important Notice: Cushion Mount Detail."
- Unscrew support ring from sink flange and remove fiber gasket. You are now left with sink flange and rubber gasket.
- The rubber gasket is used instead of plumbers putty with stainless steel sinks. Other sinks will require putty.
- If no putty is used, insert sink flange through rubber gasket into sink opening. Do not rotate sink flange once it is seated.
- If you use putty instead of the gasket, form a ring around underside of sink flange (see 3D). Insert flange into sink opening, press down hard to squeeze out excess putty (see 3B). From under sink, trim off excess putty flush with bottom edge of sink opening.
- From underneath sink, slip fiber gasket onto exposed sink flange. With arrows pointing up, screw support ring onto the sink flange, hand tighten until the sink flange will not move. At this point you may want to insert stopper in sink and fill with water to check sink flange seal and ensure there are no leaks.
- Place mount ring over sink flange and hold in place while installing cushion mount (large side down) so the groove on the inside of cushion mount fits over lip on sink flange, similar to putting the lid on a plastic container (see 3E, 3F & 3G). Please read important notice below.
- The disposer must be installed so that the reset button is readily accessible.



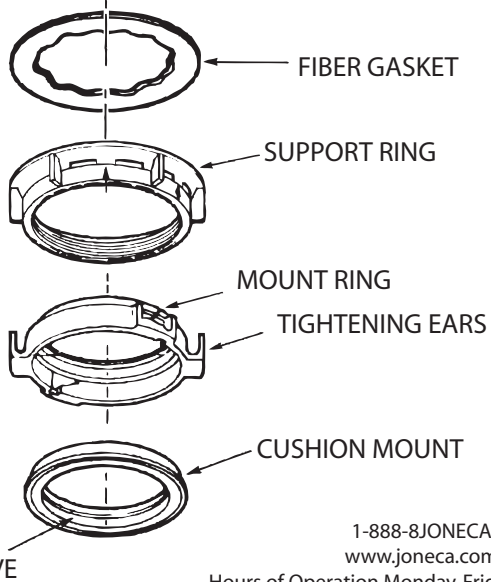
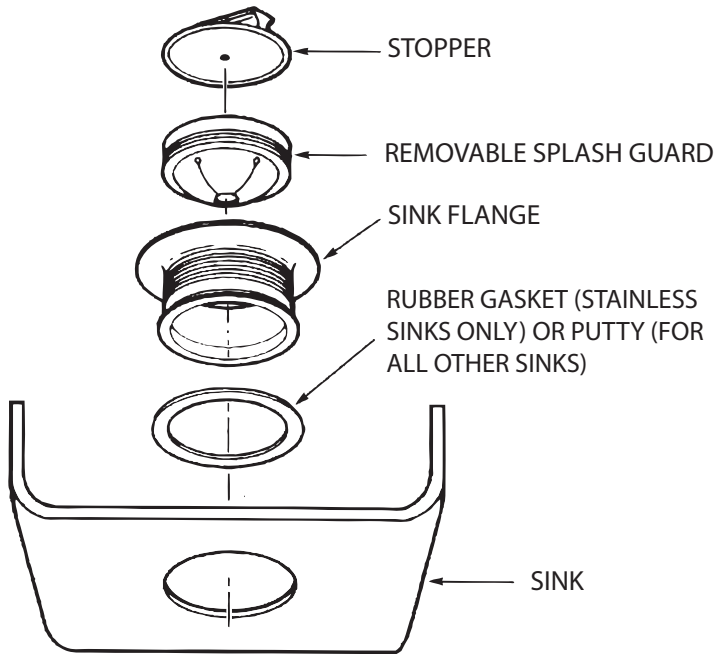
### IMPORTANT NOTICE: CUSHION MOUNT DETAIL

When the cushion mount is installed correctly, the lip of the sink flange fits into the groove on the inside of the cushion mount and mount ring can be pulled downward over cushion mount and will be free to rotate. The bottom bead of the cushion mount acts as a gasket between the bottom of the sink flange and the top of the disposer. See illustration 3G.



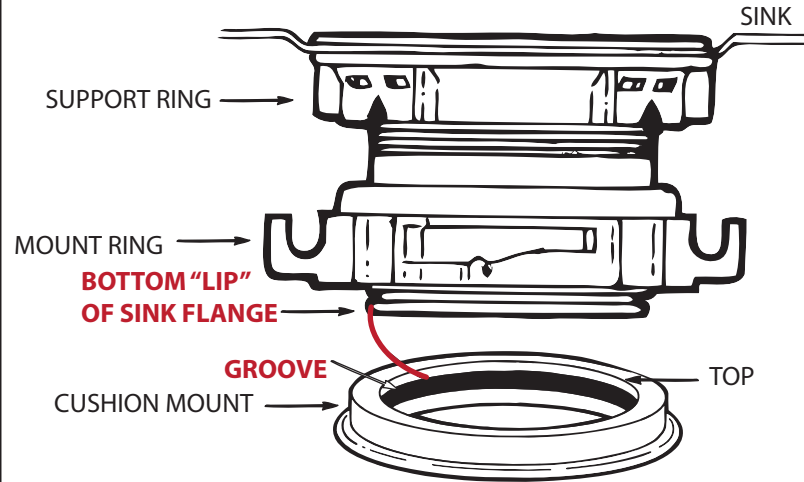
# QUICK REFERENCE FOR PROPER MOUNTING

## Refer to Owner's Manual Step 6



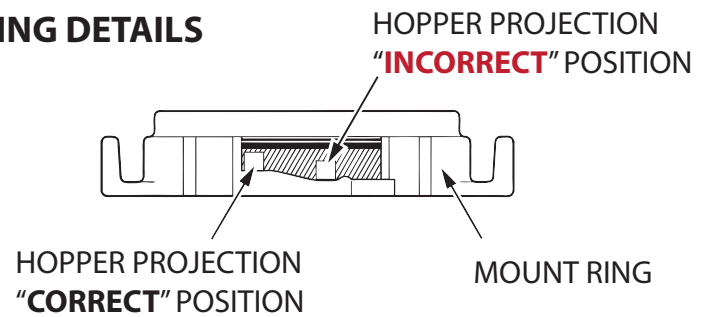
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## CUSHION MOUNT DETAIL



To install cushion mount correctly, the lip of the sink flange must fit into the Groove on the inside of the Cushion Mount. Pull down Mount Ring over Cushion Mount. Mounting Ring should rotate freely.

## LOCKING DETAILS



Guide Hopper Projection into mount ring slots. Turn mount ring 1/4" so that the disposer is temporarily supported. Turn the disposer so that it lines up with your drain pipe (or "trap", see illustration **6B** inside manual). Turn Mount Ring counter clockwise until lock position is achieved. PROPER LOCKING IS ESSENTIAL FOR LEAKAGE PROTECTION.